# **Technical Data Sheet**



Aflux® 28E

## **Processing Promoters**

#### Function

Dispersing agent and lubricant for compounds based on all synthetic rubbers, particularly EVA, SBR, NBR, CR and EPDM.

#### **Product description**

Composition:	Mixture of fatty alcohols and fatty acid esters with selected molecular weight distribution
Appearance:	Yellowish-white pellets
Density, 20 °C:	Approx. 900 kg/m3
Solidification point:	85 ± 5 °C
Discolouration of vulcanizates:	None
Physiological properties	See Material Safety Data Dheet

#### Use

Mode of action:	Aflux 28E is an excellent dispersant of fillers and chemicals. It increases the plasticity of the green compound and improves flow properties.
	Aflux 28E increases injection capacity and injection speed in the manufacture of profiles and gives a smooth surface finish to injection moldings and calendered sheets.
	Aflux 28E has almost no effect on vulcanization characteristics
Processing:	Aflux 28E can be incorporated both on the open mill and in the internal mixer. It should be added at the same time as the fillers.
Dosage:	in EVA: 2 - 4 phr in SBR: 2 - 5 phr in BR: 2 - 5 phr in EPDM: 2 - 5 phr in NBR: 2 - 4 phr in CR: 2 - 5 phr
Application:	Technical molded and extruded articles of all kinds, footwear

### Packing

Paper bag, 20 kg



#### **Storage stability** In original closed containers under cool and dry conditions max. 3 years

### Handling

Consult material safety data sheet (MSDS) for additional handling information on Aflux 28E.

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