# **Technical Data Sheet**



Rhenogran® CBS-80

Predispersed rubber chemicals and additives

#### **Function**

Accelerator for the vulcanization of natural and synthetic rubber

### **Product description**

Composition: 80 % N-cyclohexyl-2-benzothiazyl

sulfenamide

20 % elastomer binder matrix

Appearance:

blue granules (color intensity may vary due to raw materials)

Density, 20 °C:

approx. 1,19 g/cm3

Physiological properties:

see safety data sheet

#### Use

Mode of action: The curing accelerator Rhenogran CBS-80 provides a considerably long

scorch time, great processing safety and a fast full cure. Rhenogran CBS-80 is used as a sole accelerator for the low-sulfur vulcanization or in combination with dithiocarbamate or thiuram accelerators. The vulcanizates obtained with Rhenogran CBS-80 provide good aging resistance and a good compression

set.

The scorch time of mixes containing Rhenogran CBS-80 in combination with thiuram and dithiocarbamate is noticeably reduced. Thiourea has a strong secondary acceleration effect on Rhenogran CBS-80, mainly in mixes containing little sulfur. In compounds accelerated with mercaptanes and

thiurams, Rhenogran CBS-80 may delay scorch.

Processing: The thermoplastic, fully compatible elastomer binder in combination with

special dispersing agents allows quick absorption and excellent dispersion in the polymer. In this way, optimal activity of the effective substance is assured.

Dosage: NR:

primary: 0.5-1.0 phr with 2.5-3.5 phr sulfur

secondary: 0.5 phr with 1.5-3.0 phr sulfur and 0.3 phr mercapto or thiuram

accelerators

SBR

1.0-1.4 phr with 1.5-2.5 phr sulfur and 0-0.2 phr thiuram accelerator

Application: Tire treads, technical rubber components, e.g. air hoses, conveyor belts,

footwear





## **Packaging**

25 kg paper bag on 1000 kg skid

### Storage stability

In original closed containers under cool and dry conditions 730 days from date of production

## Handling

For additional handling information on Rhenogran CBS-80 please refer to current safety data sheet.

Our technical advice - whether verbal, in writing or by way of trials - is given in good faith but without warranty, and this also applies where proprietary rights of third parties are involved. It does not release you from the obligation to test the products supplied by us as to their suitability for the intended processes and uses. The application, use and processing of the products are beyond our control and, therefore, entirely your own responsibility. Should, in spite of this, liability be established for any damage, it will be limited to the value of the goods delivered by us and used by you. We will, of course, provide products of consistent quality within the scope of our General Conditions of Sale and Delivery.



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